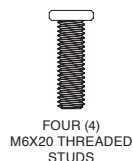


TOOLS REQUIRED FOR ASSEMBLY:
ADJUSTABLE WRENCH OR 10MM & 11MM WRENCH
LARGE PHILLIPS HEAD SCREWDRIVER

HARDWARE

USED IN STEP 2 & 5



FOUR (4)
M6X20 THREADED
STUDS



FOUR (4)
M6 LOCK NUTS

USED IN STEP 3



FOUR (4)
M6X16 FLAT PHILLIPS
HEAD SCREWS

SIDE TABLE SCREWS



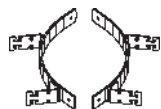
EIGHT (8)
SELF-TAPPING
PHILLIPS HEAD
SCREWS

USED IN STEP 4

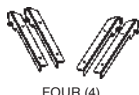


FOUR (4)
M6 ACORN NUTS

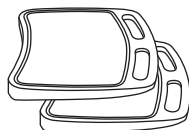
COMPONENTS



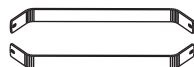
TWO (2)
SIDE SUPPORTS



FOUR (4)
SHELF BRACKETS



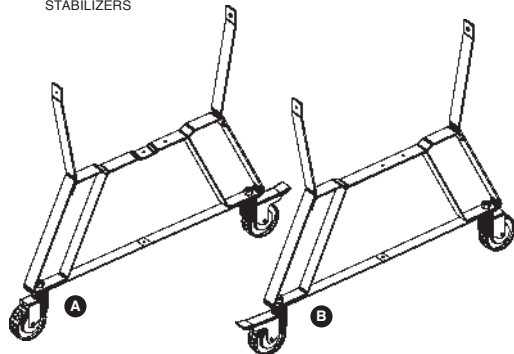
TWO (2)
SIDE SHELVES



TWO (2)
STABILIZERS

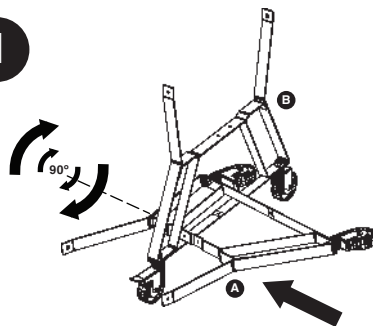


ONE (1)
CROSS BRACE

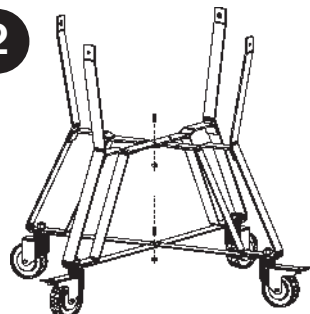


TWO (2)
BASE SUPPORTS

1

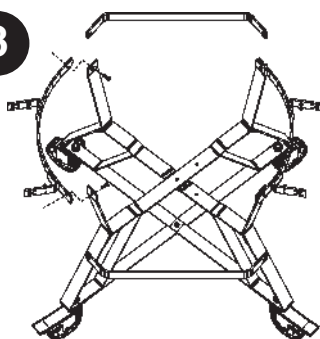


2

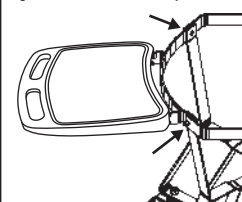


Note: Locking casters should face forward on the long side.

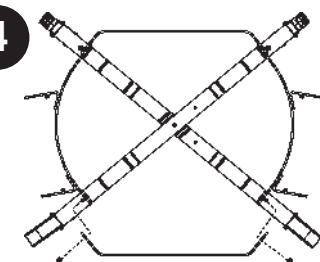
3



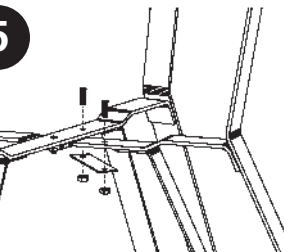
Note: If side shelves are not level or sagging, loosen the 2 acorn nuts, pull upward on the side supports and tighten the acorn nuts firmly.



4



5



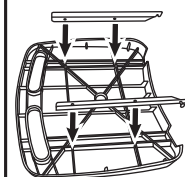
ASSEMBLY INSTRUCTIONS

Remove all parts from the packaging and compare to the parts list. Refer to the numbered drawings (left) for assembly guidance.

- 1 Holding base support B on the floor insert base support A through B as shown. Twist base support A into the upright position as shown in step 2.
- 2 Align the center holes as shown. Insert the 2 M6X20 threaded studs through the top of the center holes and attach 2 M6 lock nuts from below the assembly. FINGER TIGHTEN ONLY AT THIS TIME
- 3 Insert 4 M6X16 Phillips head screws through the holes in the base support uprights with the threads facing outward of the assembly. Align the 2 side supports over the fasteners.
- 4 Align one of the stabilizers over the fasteners and attach 2 M6 acorn nuts. Repeat for the opposite side of the assembly. FINGER TIGHTEN ONLY AT THIS TIME
- 5 Insert 2 M6X20 threaded studs in each hole toward the center of the base supports, threads facing downward. Align the cross brace from below and fasten 2 M6 lock nuts to the screws. Tighten ALL fasteners with an adjustable or 10MM & 11MM wrench and Phillips head screwdriver.

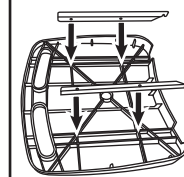
SIDE SHELF BRACKET ASSEMBLY

OVAL XL AIO

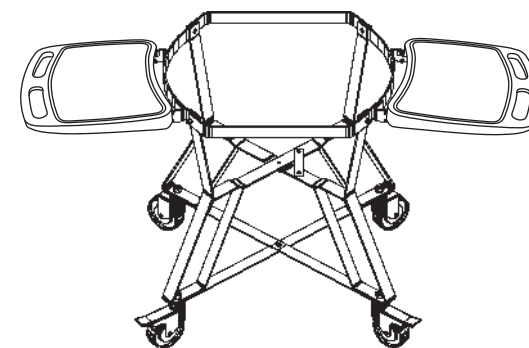


Fasten 4 self-tapping screws per shelf in outer mounting holes.

OVAL JR & LG AIO



Fasten 4 self-tapping screws per shelf in inner mounting holes.



COMPLETED ASSEMBLY